

Series GUT/F

Overflow and pressure relief valve DN 25 spring-loaded



Keep for future use!

This operating manual must be strictly observed before transport, installation, operation and maintenance

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Relevant documents

- ◆ Data sheet
- ◆ EG-Declaration of conformity
- ◆ Manufacturer Declaration ATEX Directive 2014/34/EU
- ◆ Manufacturer Declaration TA-Luft
- ◆ Form for Safety Information Concerning the Contamination QM 0912-16-2001_en

On request :

- ◆ Pressure spring table
- ◆ Bellows operating ranges, TIS 0587-02-0006

1 Technical data

Manufacturer :

Richter Chemie-Technik GmbH
 Otto-Schott-Str. 2
 D-47906 Kempen
 Telephone: +49 (0) 2152 146-0
 Fax: +49 (0) 2152 146-190
 E-Mail: richter-info@richter-ct.com
 Internet: <http://www.richter-ct.com>

Designation :

Series GUT/F, overflow and pressure relief valve with an inline body.

They are direct-acting and spring-loaded and classified as standard valves as regards their opening characteristic.

Standard overflow valve, design and operation to German AD data sheet A2 (on pressure vessels), ISO 4126

Certified to Clean Air Act (TA Luft)

Strength and tightness (P10, P11) of the pressure-bearing body tested to DIN EN 12266-1.

Gas-tight (P12) in the seat to DIN EN 12266-1, leak rate A

Face to face alternatively:

- ◆ DIN EN 558-1 basic series 1, ISO 5752 series 1 with flanges DIN EN 1092-2, type B (ISO 7005-2 Type B) PN 16 or flanges drilled to ASME B16.5 Class 150
- ◆ ANSI/ISA-75.08.09-2004, class 150 with flanges ASME B16.5 Class 150, raised face
- ◆ ANSI/ISA-75.08.09-2004, class 300 with flanges ASME B16.5 Class 300, raised face

Materials :

Body material: Ductile cast iron EN-JS 1049 / ASTM A395

Lining material: PFA/PTFE .../F

On request: antistatic PFA-L .../F-L

highly permeation-resistant .../F-P

Ultrapure PFA-HP .../F-HP

Bellows: PTFE

Seat and Plug: modified PTFE

Option unmodified PTFE, Hastelloy

Temperature range : -60 °C to +180 °C

See pressure-temperature diagram in [Section 1.4](#).

Valve size in mm

DN 25 in mm

1" in Zoll, CI 150

1", in inches, CI 300 on request

Weight : ca. 10.5 kg

Installation position :

A direction arrow on the shell indicates the direction of flow. See [Section 6.5](#).

Dimensions and individual parts :

Please pay attention to the drawing in [Section 10](#).

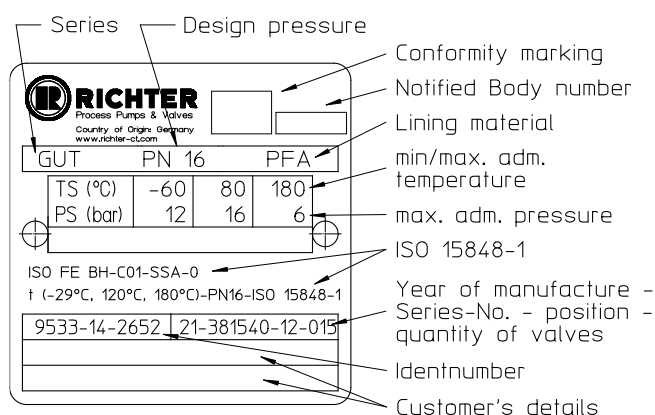
1.1 Type plate, conformity, and body markings, type plate test pressure

The stainless steel name plate is undetachably riveted to the body.

Another stainless steel tag plate riveted to the valve indicates the test pressure.

If the operator attaches his identification, it must be ensured that the valve matches the application in question.

Example of name plate with conformity marking:



Example: Plate for test pressure



9530-03/15/14-0

Body identification :

The following are visible on the body according to DIN EN 19 and AD 2000 A4:

- ◆ Nominal size
- ◆ Rated pressure
- ◆ Body material
- ◆ Manufacturer's identification
- ◆ Melt number/Foundry identification
- ◆ Foundry date
- ◆ Arrow for direction of flow

1.2 Tightening torques

All screws greased, tighten in diametrically opposite sequence!

The tightening torques for pipe screws and body screws mentioned must not be exceeded. For an exception, see **Section 8**, Flange connection valve / pipe is leaking.

The following tightening torques are recommended.

Pipe screws, flanges to ISO/DIN

Flange Nominal size [mm]	screws [ISO/DIN]	Tightening torque	
		[Nm]	[in-lbs]
25	4 x M12	10	90

Rohrleitungsschrauben

flanges to ASME Class 150 or flanges ISO/DIN drilled to ASME Class 150

Flange Nominal size		screws [ASME]	Tightening torque	
[mm]	[inch]		[Nm]	[in-lbs]
25	1"	4 x 1/2"	8	70

Rohrleitungsschrauben

flanges to ASME Class 300

Flange Nominal size		screws [ASME]	Tightening torque	
[mm]	[inch]		[Nm]	[in-lbs]
25	1	4 x 5/8"	15	133

Cover screws ISO/DIN

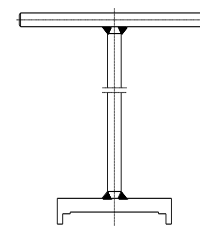
Flange Nominal size		screws [ISO/DIN]	Tightening torque	
[mm]	[inch]		[Nm]	[in-lbs]
25	1"	4 x M12	50	442

Cover screws ASME

Flange Nominal size		screws [ASME]	Tightening torque	
[mm]	[inch]		[Nm]	[in-lbs]
25	1"	4 x 1/2"	50	442

1.3 Screw-in tool for valve seat

Nominal size		Article No.
[mm]	[inch]	
25	1"	9568-96-1001



1.4 Pressure-temperature diagram

The diagram shows the max. admissible pressure / temperature loading of the body.

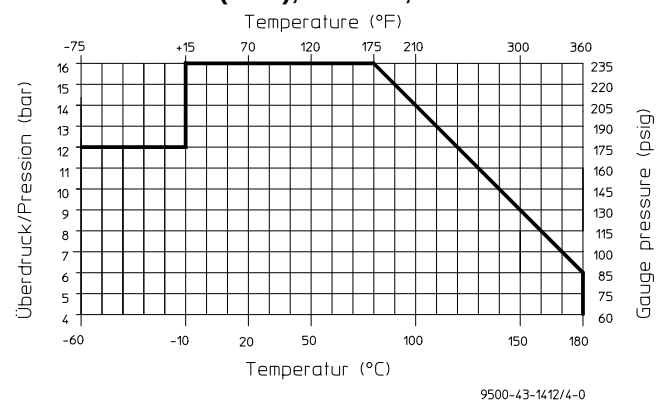


When used in the minus temperature range, the regulations applicable in the country in question must be observed.

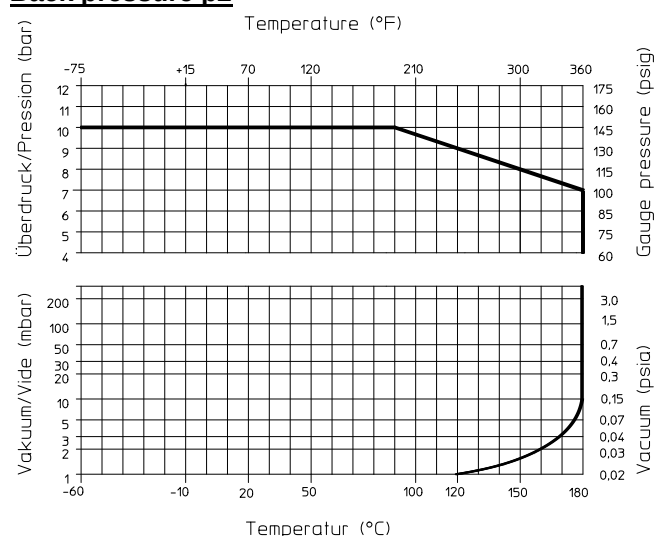
When used in the area of application of ASME or ANSI/ISA, the low temperature of ASTM A395 is limited to -20°F (-29°C).

Test pressure p1

2014/68/EU (PED), AD2000, DIN EN 16668



Back pressure p2



DIN EN ISO 15848-1 certificate valid from -29°C to 180°C

2 Safety

This operating manual contains fundamental information which is to be observed during installation, operation and maintenance. **It must be read before installation and commissioning!**

For overflow valves which are used in potentially explosive areas, see **Section 3**.

Installation and operation are to be performed by qualified staff.

The area of responsibility, authority and supervision of the staff must be regulated by the customer.



General hazard symbol!

People may be put at risk.



Safety symbol! The ball valve and its function may be put at risk if this safety symbol is not observed.

It is imperative to observe warnings and signs attached directly to the valve and they are to be kept fully legible.

Non-observance of the notes on safety may result in the loss of any and all claims for damages.

For example, non-observance may involve the following hazards:

- ◆ Failure of important functions of the valve/plant.
- ◆ Risk to people from electric, mechanical and chemical effects.
- ◆ Risk to the environment through leaks of hazardous substances.

2.1 Intended use

Richter overflow valves of the GUT series are pressure-maintaining components in accordance with the Pressure Equipment Directive (DGRL) for the passage of fluids at a given test pressure.

The valves are suitable for non-boiling liquids of group 1 in acc. with the Pressure Equipment Directive (DGRL).

They have a corrosion-resistant plastic lining.

Solids can lead to increased wear, damage to sealing surfaces or to a reduction in the service life of the valve.

The overflow valves are set at the works to the desired set pressure, tested and lead-sealed.

Exact operating conditions of the overflow valve selected are documented in the **data sheet**. There you will find the performance characteristics such as the certified coefficient of discharge, flow area, set pressure, opening pressure, reseating pressure and materials.

In case of the valve is intended for operating data other than those intended, the customer must carefully examine whether the design of the valve, accessories and materials are suitable for the new application. (Please consult the manufacturer).

2.2 For the customer / operator

If a valve is used, the operator must ensure that

- ◆ hot or cold valve parts are protected by the customer against being touched
- ◆ the valve has been properly installed in the pipe system
- ◆ the operating conditions stipulated in the data sheet are not exceeded in continuous operating mode.

This is not the manufacturer's responsibility.

Loads caused by earthquakes were not allowed for in the design.

Fire protection to DIN EN ISO 10497 is not possible (plastic lining and plastic components).

2.3 Improper operation

The operational safety of the valve supplied is only guaranteed if it is used properly in accordance with **Section 2.1** of this operating manual.

The operation limits specified on the name plate and in the pressure-temperature diagram must under no circumstances be exceeded.

See also improper operation and their consequences in **Section 7.4**.

3 Safety notes for applications in potentially explosive areas based on the Directive 2014/34/ EC (ATEX)

The valves are intended for use in a potentially explosive area and are therefore subject to the conformity assessment procedure of the directive 2014/34/EC (ATEX).

As part of this conformity assessment, an ignition hazard analysis to EN 13463-1 to satisfy the fundamental safety and health requirements was conducted with the following result:

- ♦ **The valves do not have any ignition source of their own.**
- ♦ **The valves are not covered by the scope of application of the ATEX directive and therefore do not need to be identified accordingly.**
- ♦ **The valves may be used in a potentially explosive area.**

It is imperative to observe the individual points of intended use for application in a potentially explosive area.

3.1 Intended use

Improper operation, even for brief periods, may result in serious damage to the valve.

In connection with explosion protection, potential sources of ignition (overheating, electrostatic and induced charges, mechanical and electric sparks) may result from these improper operation; their occurrence can only be prevented by adhering to the intended use.

Furthermore, reference is made in this connection to the Directive 95/C332/06 (ATEX 118a) which contains the minimum regulations for improving the occupational health and safety of the workers who may be at risk from an explosive atmosphere.

A difference is made between two cases for the use of chargeable liquids (conductivity $< 10^{-8}$ S/m):

1. Chargeable liquid and non-conductive lining

Charges can occur on the lining surface. As a result, this can produce discharges inside and outside the valve.

a) Discharges inside the valve

However, these discharges inside the valve cannot cause ignitions if the valve is completely filled with medium.

If the valve is not completely filled with medium, e.g. during evacuation and filling, the formation of an explosive atmosphere must be prevented, e.g. by superimposing a layer of nitrogen. It is recommended to wait 1 hour before removing the valve from the plant in order to permit the elimination of static peak charges.

This means that, to safely prevent ignitions, the valve must be completely filled with medium at all times or else a potentially explosive atmosphere must be excluded by superimposing a layer of inert gas.

b) Discharges outside the valve

At the points where the non-conductive lining e.g. protrudes on the sealing surfaces to the outside or gets contact with the atmosphere on the outside, it may lead to discharges from the lining to nearby valves or attachments.

To safely avoid explosion hazards and accidents, therefore, the atmosphere surrounding the valve must not be explosive.

2. Chargeable liquid and conductive lining

No hazardous charges can occur as charges are discharged direct via the lining and shell (surface resistance $< 10^9$ Ohm, leakage resistance $< 10^6$ Ohm)

If non-conductive versions of individual components are installed in the valve, it may restrict the permitted ATEX zone and explosion subgroup when operating the valve despite the conductive lining of the armor plating (see "Technical rules for hazardous substances: Avoidance of ignition hazards due to electrostatic charges" (TRGS 727)).

In these cases, consult the manufacturer.

Static discharges of non-conductive linings are only produced through the interaction with a non-conductive medium and are therefore the responsibility of the plant operator.

Static discharges are not sources of ignition which stem from the valves themselves!

- ♦ The temperature of the medium must not exceed the temperature of the corresponding temperature class or the maximum admissible medium temperature as per the operating manual.
- ♦ If the valve is heated (e.g. heating jacket), it must be ensured that the temperature classes prescribed in the Annex are observed.
- ♦ To achieve safe and reliable operation, it must be ensured in inspections at regular intervals that the valve is properly serviced and kept in technically perfect order.
- ♦ Increased wear to the valve can be expected with the conveyance of liquids containing abrasive constituents. The inspection intervals are to be reduced compared with the usual times.
- ♦ Actuators and electric peripherals, such as temperature, pressure and flow sensors etc., must comply with the valid safety requirements and explosion protection provisions.
- ♦ The valve must be grounded.
This can be achieved in the simplest way via the pipe screws using tooth lock washers.
Otherwise grounding must be ensured by different measures e.g. a cable link.
- ♦ Plastic-lined valves must not be operated with carbon disulphide.

4 Safety note for valves, certified to Clean Air Act (TA-Luft)

Certificate / Manufacturer Declaration Validity is dependent on the operating instructions being read and observed.

- ♦ Carry out regular maintenance intervals and check the tightness of the screw connections and tighten as necessary.

5 Transport, storage and disposal



For all transport work, observe generally accepted engineering practice and the accident prevention regulations.



The overflow valve is supplied with flange caps. They protect the plastic surfaces against dirt and mechanical damage. Do not remove them until just before installation.

Handle the goods being transported with care. During transport protect the valve against impacts and collisions.

Transport the valve upright in a box or on a pallet on a soft surface and deposit gently on flat ground.

Directly after receipt of the goods, check the consignment for completeness and any in-transit damage.

Do not damage paint protection.

5.1 Storage

If the valve is not installed immediately after delivery, store them properly.

It should be stored in a dry, vibration-free and well-ventilated room at as constant a temperature as possible.

In general, a storage period of 10 years should not be exceeded.

Store the valve in an upright position and secure it from falling over!

In case of prolonged storage individual packing with a desiccant may be necessary. Pay attention to local site.

5.2 Return consignments



Valves which have conveyed aggressive or toxic media rinse and clean before being returned to the manufacturer's works.

It is **imperative** to enclose a **safety information sheet / general safety certificate** on the field of application with the return consignment.

Pre-printed forms are enclosed with the installation and operating manual.

Safety precautions and decontamination measures are to be mentioned.

5.3 Disposal

Parts of the valve may be contaminated with medium which is detrimental to health and the environment and therefore cleaning is not sufficient.



Risk of personal injury or damage to the environment due to the medium!

- ♦ Wear protective clothing when work is performed on the valve.
- ♦ Prior to the disposal of the valve:
 - Collect any medium, etc. which has escaped and dispose of it in accordance with the local regulations.
 - Neutralise any medium residues in the valve.
- ♦ Separate valve materials (plastics, metals, etc.) and dispose of them in accordance with the local regulations.

6 Installation

The installation conditions to the AD 2000 Code A2 are to be observed. They are major preconditions for the safe operation of the valve.

- ♦ Examine valve for in-transit damage, damaged overflow and pressure relief valves do not install.
- ♦ Before installation the valve and the connecting pipe must be carefully cleaned to remove any dirt, especially hard foreign matter.
- ♦ During installation, pay attention to the correct tightening torque, aligned pipes and tension-free assembly.

6.1 Sizing of the inlet line



The admissible pressure loss in the inlet line must not exceed 3% of the set pressure of the overflow valve.

The determination of the pressure loss relates to the maximum flow of the valve at 110% of the set pressure.

- ♦ An excessive pressure loss at the inlet of the overflow valve can cause rapid opening and re-seating of the valve or chattering.
- ♦ Chattering results in a reduction in the discharge capacity and may cause an inadmissible rise in pressure in the system and damage to the seat sealing surfaces.
- ♦ **The inlet line must never be smaller than the nominal diameter of the overflow valve inlet.**
- ♦ Lay supply lines as short as possible.
- ♦ Install, if at all possible, the valve directly on the container to be protected.
- ♦ At least chamfer the container nozzle in the inlet or even better provide with a radius.
- ♦ An inlet nozzle with a tapered design has the best shape in terms of flow.

6.2 Sizing of the outlet line

Outlet lines are to be sized so that reliable functioning of the valve is ensured under all expected operating conditions.

The medium is to be discharged so that there is no risk to people and the environment. The statutory provisions (e.g. accident prevention regulations, and the equivalents of the German Pollution Control Act or the German Clean Air Code) as well as local regulations (works standards) are to be observed.

- ♦ There must be no possibility of the overflow valves becoming ineffective due to shut-off elements.

6.2.1 Admissible back pressure

- ♦ **The outlet line must never be smaller than the nominal diameter of the overflow valve outlet.**
- ♦ The admissible back pressure in the valve outlet must not be exceeded in order to prevent destruction of the bellows or a reduction in the discharge capacity.

The Pressure-temperature-diagram in **Section 1.4** contain information of the manufacturer on admissible back pressures.

6.2.2 Drainage of condensate

Lay horizontal pipes with a gradient away from the valve so that the liquid medium cannot accumulate in the valve body and that, in the case of gases, no condensate collects in the body.

If outlet lines are laid with a geodetic level difference (e.g. for vapours or gases with a 90° vertical upright pipe bend out of the valve), the bend must not be located directly downstream of the valve.

wrong

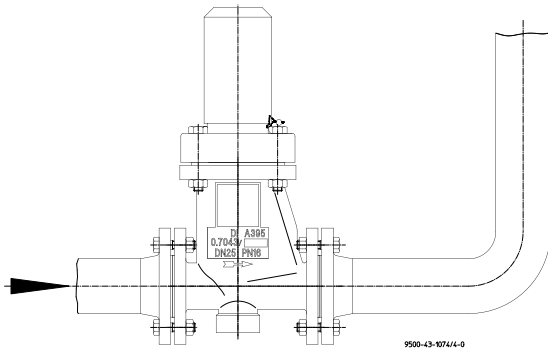


Fig. 3

A horizontal pipe section with a gradient must firstly be installed downstream of the valve.

A draining facility must be provided at the lowest point in the pipe. This opening for the drainage of condensate must be lower than the flow chamber of the body.

right

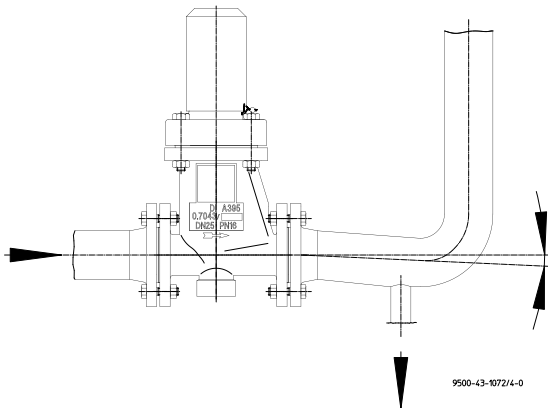


Fig. 4

6.2.3 Discharge conditions and reaction forces

At low temperatures:



Outlet lines must be protected against freezing. This applies in particular if gas cooling as a result of expansion is to be expected or lines are laid outdoors.

With crystallising media:



In the case of media which tend to crystallise, solidify or stick, appropriate action must be taken to ensure that the solidification process cannot take place in the inlet or outlet lines or in the body (e.g. installed rupture disc, insulation, heating). e.g. installed rupture disc, insulation, heating

With gassing media:



In the case of gassing or vaporising liquids, adequately dimensioned flashtraps must be located in the direct vicinity of the valve.

6.3 Valve connecting dimensions

The main dimensions are contained in the dimensional drawing in **Section 10.3**.

6.4 Flange caps and gaskets

♦ Contamination of or damage to the sealing surfaces is best avoided if the protective caps remain on the flanges until just before installation. We recommend the installation of gaskets so that the sealing surfaces are not damaged by the mating flanges.

If plastic sealing surfaces, e.g. on mating flanges made of metal or enamel, can be damaged, use PTFE-lined seals with a metal inlay.

These gaskets are available as special accessories in the Richter range.

6.5 Direction of flow and installation position



The direction of flow must be observed when installing the valve. It is indicated by a direction arrow on the valve body.

- ♦ A mix-up of the inlet and outlet will result in the valve becoming ineffective and the bellows may be destroyed.
- ♦ Any fitting position can be chosen.

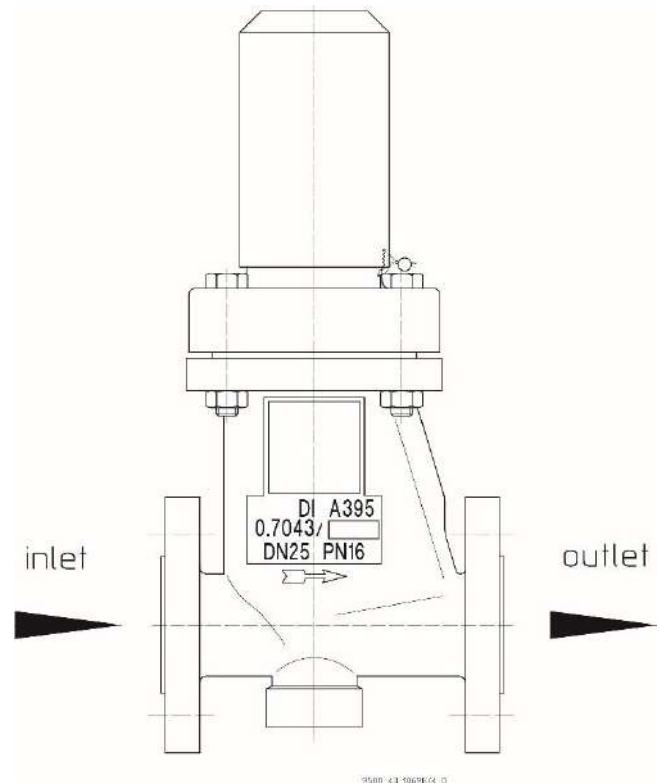


Fig. 5

6.6 Grounding

The valve must be grounded. This can be achieved in the simplest way via the pipe screws using tooth lock washers. One pipe screw per flange is underlaid with toothed disks.

At the customer's request a setscrew M6 with a hex. nut and washer will be provided at each flange as an additional grounding connection.

Otherwise grounding must be ensured by different measures e.g. a cable link.

6.7 Installation

- ♦ The plant components to be protected are to be cleaned thoroughly prior to installation of the valve.
- ♦ Solids jeopardise the soft-sealing, high-precision surfaces of the seat and plug and permanent leaks could arise. The valve will leak.
- ♦ The overflow valve must be installed so that no inadmissible mechanical or thermal stresses are transmitted from the attached pipes to the body.
- ♦ Changes in length of the pipes due to temperature are to be allowed for, e.g. through the installation of expansion joints.
- ♦ Remove the flange covers.

7 Operation

7.1 Initial commissioning

Normally, the valves have been tested for leaks with water.



Unless otherwise agreed there could be residual amounts of water in the flow section of the valve. This could result in a possible reaction with the medium.

To prevent leaks, all connection screws should be retightened after the initial loading of the valve with operating pressure and operating temperature. See [Section 1.3](#).

7.2 Shutdown

- ♦ The local regulations are to be observed when dismantling the valve.



Prior to undoing the flange connection ensure, that the plant is depressurised and emptied.

- ♦ Prior to starting any repair work, the valve is to be thoroughly cleaned. Medium residue may be in the valve even if it has been properly drained and flushed.
- ♦ After dismantling, immediately protect the valve flanges against mechanical damage by using flange caps. See also [Section 6.4](#).

7.3 Recommissioning

When recommissioning the valve, make sure that all the appropriate steps as described in [Section 6.1 to 6.7](#) and [Section 7.1](#) are repeated.

7.4 Improper operation and their consequences

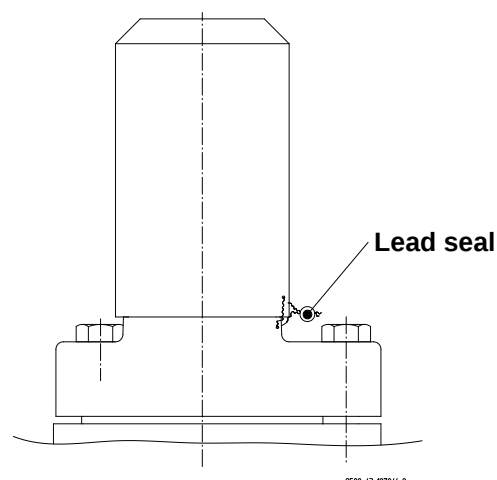


Fig. 7

- ♦ The test pressure, checked by the manufacturer, an approved authority or the supervisory company responsible is secured against unauthorised adjustment by a lead seal.
- ♦ A broken lead seal must be replaced without delay. This can either be done by the manufacturer, the approved authority or the supervisory company responsible.

It is emphasised that in the case of the operating company adding the lead seal itself, it automatically assumes full responsibility for any operational hazard and resulting damage.



- ♦ The travel set at the manufacturer's works ensures reliable operation of the valve. It is forbidden to arbitrarily alter the travel or to totally block the valve.
- ♦ During operation of the valve, no hard foreign matter may be found between the seat and the plug of the valve.
- ♦ If foreign matter is deposited on the sealing surfaces during reseating of the valve, the valve is probably not tight. Damage may also occur to the plastic sealing surfaces.

8 Malfunctions

- ♦ Overflow valve is leaking
Is there foreign matter between the seat and plug?
Is there any wear or damage to the seat or plug?
If this does not succeed in stopping the leak, the sealing surface of the plug must either be re-worked or the plug or seat must be replaced.
- ♦ The lift given in the test certificate is not achieved
Are the bellows impeded in their movement by external influences (e.g. foreign matter, solidified medium between the folds etc.)?
Has the insert sleeve **308** been screwed out of the thread of the bellows?
For measuring the valve lift, see **Section 9.7.1**.
If the required lift is still not attainable after elimination of the disorders, an examination at the manufacturer's is necessary.
- ♦ Medium is escaping at the bonnet
Have the hex. nuts **920/1** not been tightened?
If, after tightening the screws, tightness still cannot be restored, either the plastic lining or the bellows is damaged.
The cause of cracked bellows could have been, for example, an inadmissibly high back pressure during operation of the overflow valve. Dismantle the overflow valve and have it repaired.
- ♦ Flange connection ball valve/pipe is leaking
Check the torque of the pipe screws with a torque wrench. (see **Section 1.2**) If tightness is not achieved, the recommended torque may be exceeded by 10%.
If it still proves impossible to stop the leak, then the lining is damaged. Dismount valve and repair.

9 Maintenance



Overflow valves must be checked for operability at regular intervals according to the national regulations (in Germany: UVV - pressure vessels, VBG 17 § 32 and TRD 601 sheet 2, paragraph 3.4).

- ♦ The intervals for regular checks are to be laid down by the customer in line with the operating conditions.
- ♦ All repair work is to be performed by qualified personnel using the appropriate tools.
- ♦ For the arrangement, designation and item numbers of all parts of the valve, see **Section 10**.
- ♦ Spare parts are to be ordered with all the details in acc. with the valve identification.
- ♦ Only original spare parts may be installed.

9.1 Screw connections

- ♦ To prevent leaks, a regular check of the connection screws make in line with the operating requirements.
For tightening torques, see **Section 1.3**.
- ♦ To prevent screw connections from becoming loose in the event of pressure fluctuations or plant vibrations, we recommend the installation of expansion joints or pulsation dampers.

9.2 Cleaning



Prior to starting any repair work, the valve is to be thoroughly cleaned. Even if the valve has been properly emptied and rinsed, residual medium may still be found in the valve, e.g. between the lining and body or in the bonnet.

Plastic parts may absorb medium which gradually emerges from the material after cleaning.



Wear the prescribed protective clothing!

Overflow valves which have been cleaned with water or other media must be dried before re-assembly of the parts and installation of the valve in the plant.

9.3 Modification of the overflow valve

If modifications to the valve are required, the manufacturer must always be consulted.

Examples: Modification with changed test pressure, replacement of the spring or adaption to the mass flow by reducing the travel.

After approval by the manufacturer, these modifications can be performed either by the manufacturer or by the customer under the guidance of a technical supervisory agency or any other approval authority.

9.4 Adjustment of the test pressure

- ◆ Unscrew cap **207**.
- ◆ Undo groove nut **509/1**.
- ◆ Adjust the spring tension with the straining screw **581** to the specified test pressure.
- ◆ Counter straining screw **581** with the groove nut **509/1**
- ◆ Check test pressure.
- ◆ Screw on cap **207** and tighten.
- ◆ Have valve lead-sealed.
- ◆ The data specified in the test certificates are to be observed.

9.5 Important notes on dismantling / installation



First undo the straining screw **581**; the valve plug **204** is relieved!

- ◆ Then undo the screws between cover flange **105** and body **100**.
- ◆ The seat and plug could otherwise be destroyed. Read the precise instructions in **Section 9.6**.
- ◆ Always replace the seat and plug pairwise and always rework them completely.
- ◆ Reworking of the seat and plug requires specialised knowledge.
- ◆ It is therefore recommended to have this work carried out by the manufacturer.
- ◆ After dismantling, check all parts for wear and damage.
- ◆ Observe sectional drawings in **Section 10**.

9.6 Replacement of components

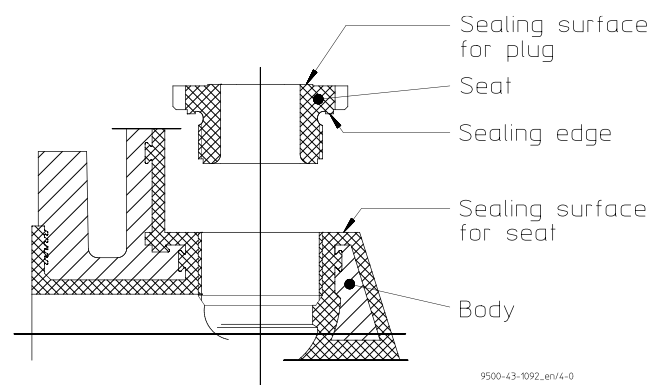


Fig. 8

9.6.1 Dismantling of the plug and seat

- ◆ Unscrew cap **207**.
- ◆ Undo groove nut **509/1**.
- ◆ Undo straining screw **581**.
- ◆ Do not turn the entire stem **800**! There is a risk of the insert sleeve **308** being unscrewed out of the bellows **206** or the folds being damaged!
- ◆ Loosen the bolts **901/1**, **936/1**, **936/2** and **920/1** from body **100** and cover flange **105** and lift the cover flange with internals completely off.
- ◆ Grip the bellows **206** in the reinforced section. Unscrew and remove the plug **204**.
- ◆ Unscrew seat **205** from the body **100** with a special wrench. See **Section 1.3**.

9.6.2 Installation of seat and plug

- ◆ The new seat is to be carefully protected prior to assembly. The sealing edge and the sealing surface for the plug must not be damaged. See **Fig. 8**.
- ◆ All parts are to be thoroughly cleaned before assembly.
- ◆ Screw new or reworked seat **205** into the body **100** with a screwdriver.
- ◆ Screw new or reworked plug **204** onto the bellows thread hand-tight.
- ◆ Hold the bellows **206** at the reinforced section.
- ◆ First tighten the attachment nuts **920/1** hand-tight and then with a torque wrench evenly and in diametrically opposite sequence.
- ◆ Adjust the spring tension with the straining screw **581** to the specified test pressure.
- ◆ Counter straining screw **581** with the groove nut **509/1**
- ◆ Check test pressure.
- ◆ Screw on cap **207** and tighten.
- ◆ Have valve lead-sealed.

9.7 Tests

Following the assembly of the valve, the stroke and the test pressure must be checked.

9.7.1 Stroke

Lift check:

The measurement can be made with a slide calliper gauge and a depth indicator to DIN 862.

The lift is derived from the difference in the two heights. It must be at least as high as the lift given in the test certificate.

9.7.2 Test pressure

This test should take place on a test bench with a neutral medium such water. Regarding their suitability and precision, the pressure gauges must conform to the requirements of current national regulations (in Germany: e.g. VdTÜV data sheet "Safety Valve 100" of the Association of the German Technical Supervisory Boards).

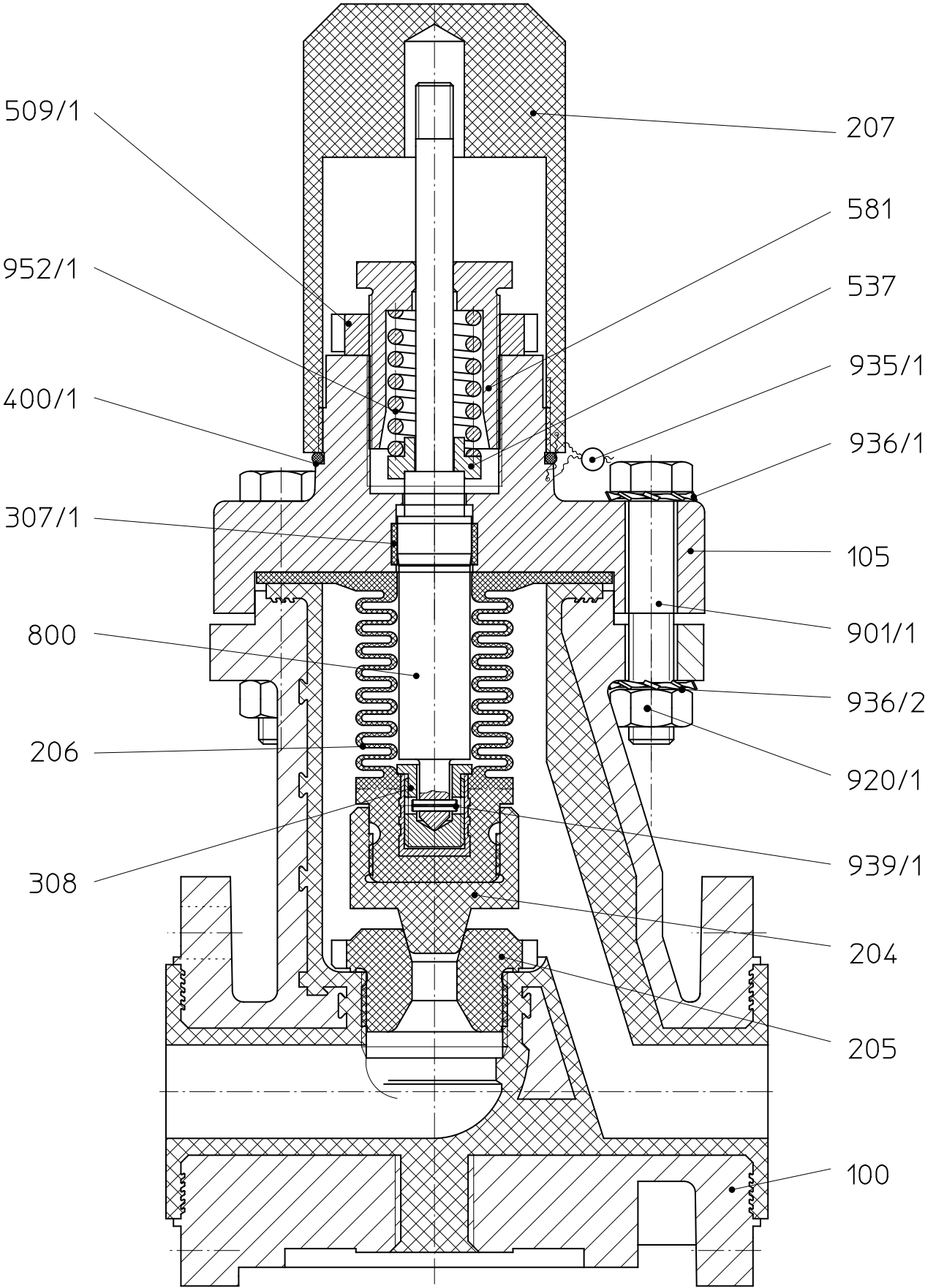
- ♦ All pressure tests should be carried out in compliance with DIN EN 12266-1 or API 527.
- ♦ It is recommended to perform a bubble test with a 5 mm diameter hose positioned 50 mm below the surface of water. The other end of the hose is sealed to the outlet of the valve by means of a stopper.
- ♦ To check the test pressure, the pressure in the valve inlet is slowly increased until the valve commences to open.
- ♦ To check the reseating pressure, the pressure in the valve inlet is slowly decreased until the valve is bubble-tight.

10 Drawings

10.1 Legend

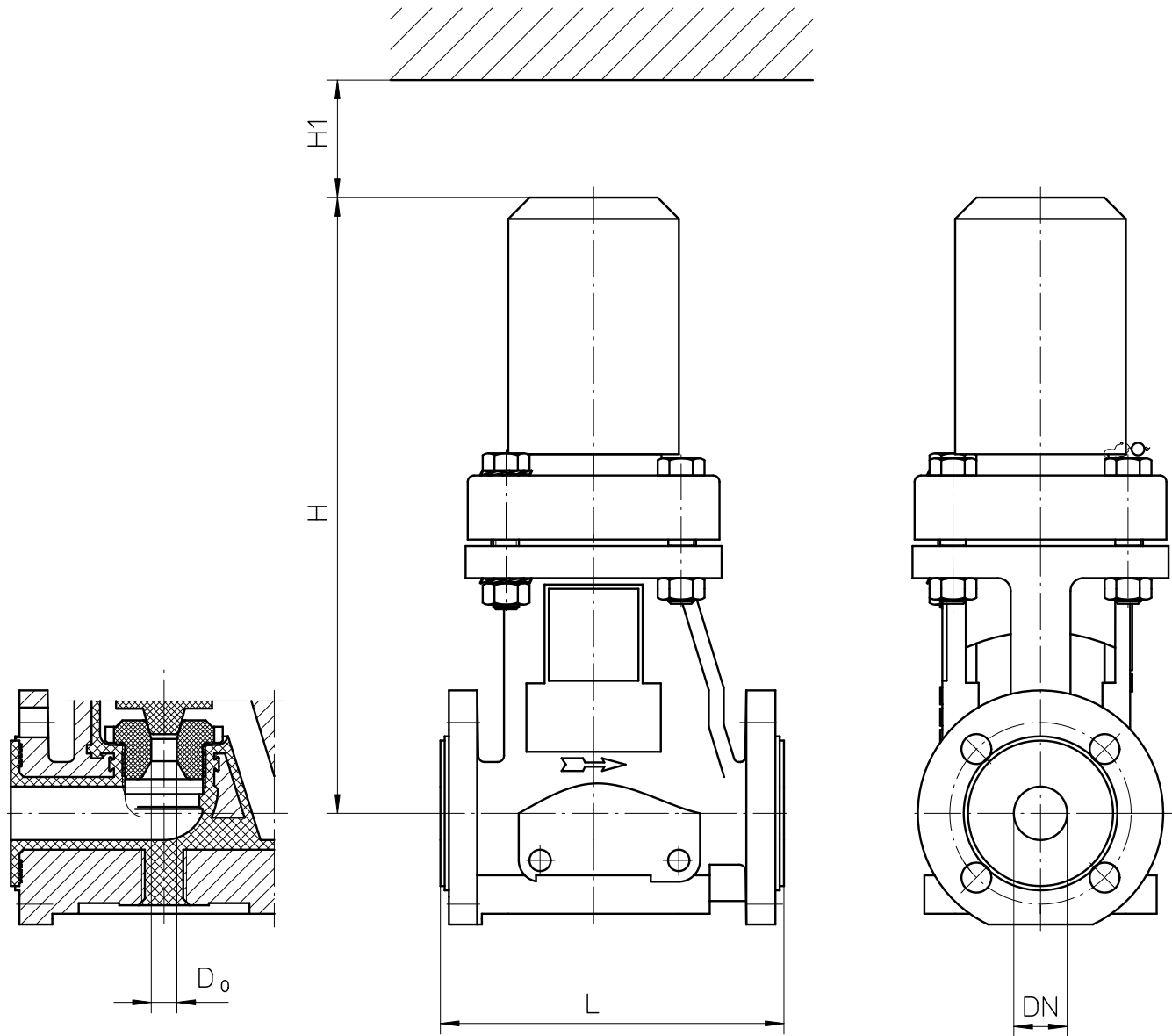
100	Body	509/1	groove nut
105	cover flange	537	lower spring plate
204	plug	581	straining screw
205	seat	800	valve stem
206	bellows	901/1	Hex. screw
207	cap	920/1	hex. nut
307/1	guide bush	935/1	lead seal
308	insert sleeve	936/x	tooth lock washer
400/1	O-ring	939/x	spring-type pin
		952/1	pressure spring

10.2 Sectional drawing



9530-00-3040/4-0

10.4 Dimensional drawing



Nominal size								EN 558 series 1	ANSI/ISA-75.08.01 Class 150		ANSI/ISA-75.08.01 Class 300	
		D ₀		H		H1		L	L		L	
mm	inch	mm	inch	mm	inch	mm	inch	mm	mm	inch	mm	inch
25	1"	12	0.47	290	11.42	110	4.33	160	184	7.25	197	7.75

Flange connecting dimensions:
Flanges acc. to DIN EN 1092-2, type B (ISO 7005-2 Type B) PN 16 or flanges drilled to ASME B16.5 Class 150
Flanges acc. to ASME B16.5 Class 150 or 300, raised face

CE Konformitätserklärung nach EN ISO/IEC 17050
Declaration of Conformity according to EN ISO/IEC 17050

Produkt <i>Product</i>	Überstromventile und Druckhalteventile <i>Overflow and pressure relief valve</i>		
Baureihe <i>Serie</i>	GU, GUT		
Nennweite <i>Size</i>	GUT - DN 25, 1", <i>GUT - DN 25, 1"</i>	GU - DN 25 bis DN 80, <i>GU - DN 25 to DN 80,</i>	1" bis 3" <i>1" to 3"</i>
Seriennummer <i>Series number</i>	ab/from 01.02.2023		
EU-Richtlinie <i>Directives UE</i>	2014/68/EU Druckgeräte richtlinie <i>2014/68/EU Pressure Equipment Directive</i>		
Angewandte Technische Spezifikation <i>Applied Technical Specification</i>	DIN EN 16668, AD2000 DIN EN ISO 12100		
Überwachungsverfahren <i>Surveillance Procedure</i>	2014/68/EU Zertifizierungsstelle für Druckgeräte der TÜV Nord Systems GmbH & Co. KG Große Bahnstraße 31 D-22525 Hamburg Notified Body 0045		
Konformitätsbewertungs- verfahren 2014/68/EU <i>Conformity assessment procedure 2014/68/EU</i>	Modul H Zertifikats Nr. 0045/202/1411/Z/00470/22/D/001(00)		
Kennzeichnung <i>Marking</i>	2014/68/EU ¹⁾ <i>2014/68/EU ¹⁾</i>	≥ DN 32, ≥ 1" ≥ DN 32, ≥ 1"	CE 0045

Das Unternehmen Richter Chemie-Technik GmbH bescheinigt hiermit, dass die o.a. Baureihen die grundsätzlichen Anforderungen der aufgeführten Richtlinien und Normen erfüllen.
Richter Chemie-Technik GmbH confirms that the basic requirements of the above-specified directives and standards have been fulfilled.

¹⁾ Für nicht aufgeführte Nennweiten ist eine Kennzeichnung nicht zulässig.
For sizes not listed a marking is not permitted.

Kempen, 10.07.2023

Barbara Wladarz
Managing Director

Gregor Kleining
Director Global Engineering

**Konformitätserklärung
Declaration of Conformity**

FDA & 2014/68/EU

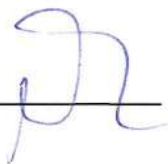
Produkt <i>Product</i>	PFA ausgekleidete Sicherheitsventile, Be- und Entlüftungsventile und Überströmventile <i>PFA lined safety valves, aerating and deaerating valve and overflow valves</i>
Bauarten <i>Design</i>	Sicherheitsventil, Be- und Entlüftungsventil, Überström- und Druckhalteventil <i>Diaphragm safety valve, aerating and deaerating valve, overflow and pressure relief valve</i>
Baureihen <i>Series</i>	KSE, KSE-C, LPV-A, LPV-D, GU, GUT
Richtlinie <i>Directive</i>	FDA Regulation 21 CFR §177.15 50 2014/68/EU, EU Nr. 10/2011, EU Nr. 1935/2004, 84/500/EWG, 2005/31/EG
Mediumberührte Werkstoffe <i>Materials of media-wetted parts</i>	PFA PTFE

Das Unternehmen Richter Chemie-Technik GmbH bescheinigt hiermit, dass in medium berührten Teilen der o.a. Baureihen Materialien verwendet wurden, welche die Vorschriften der FDA Regulation 21 CFR §177.15 50, die Verordnungen 2014/68/EU, EU Nr. 10/2011, EU Nr. 1935/2004, 84/500/EWG und 2005/31/EG erfüllen bzw. dafür die allgemeinen Unbedenklichkeitsbescheinigungen des Herstellers/Lieferanten oder Prüflabors vorliegen. Entsprechende Einzelnachweise sind vorhanden.

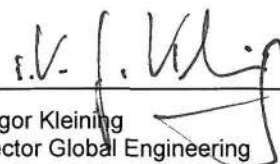
The company, Richter Chemie-Technik GmbH, herewith certifies that in medium-wetted parts of the above-mentioned series materials were used which satisfy the provisions of the FDA Regulation 21 CFR §177.15 50 and Directives 2014/68/EU, EU no. 10/2011, EU Nr. 1935/2004, 84/500/EWG and 2005/31/EG or for which general compliance certificates of the manufacturer/supplier/test laboratory are available. Relevant *individual proof can be provided*.

Kempen, 15.09.2023

Barbara Wladarz
Managing Director



Gregor Kleinig
Director Global Engineering



Herstellererklärung ATEX
Richtlinie 2014/34/EU
Manufacturer's Declaration ATEX
Directive 2014/34/EU

Alle Richter Armaturen inkl. Absperr-, Regel- und Sicherheitsventile
All Richter Valves incl. Shut-off, Control and Safety Valves

Die oben bezeichneten Armaturen wurden einer Risikoanalyse nach der Richtlinie 2014/34/EU mit folgendem Ergebnis unterzogen:

The valves specified above underwent a risk analysis according to Directive 2014/34/EU with the following result:

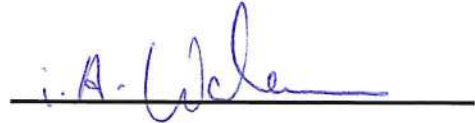
- **Richter Armaturen besitzen keine eigenen potentiellen Zündquellen. Die Armaturen können sowohl manuell als auch mechanisch/elektrisch angetrieben werden.**
Die Armaturen fallen nicht in den Anwendungsbereich der ATEX-Richtlinie 2014/34/EU und dürfen deshalb auch nicht danach gekennzeichnet werden.
Richter valves do not have their own potential sources of ignition. The valves can be actuated manually as well as mechanically/electrically.
ATEX Directive 2014/34/EU is not applicable to these valves. Therefore, it is not allowed to mark the valves according to that Directive.
- **Die Armaturen dürfen in explosionsgefährdeten Bereichen eingesetzt werden.**
The valves can be used in potentially explosive atmospheres.
- **Dennoch müssen für den Armatureneinsatz in explosionsgefährdeten Bereichen Sicherheitshinweise bzgl. des Explosionsschutzes beachtet werden. Richter hat hierzu die Betriebsanleitungen um den Zusatz „Sicherheitshinweise für den Einsatz in explosionsgefährdeten Bereichen in Anlehnung an die Richtlinie 2014/34/EU“ erweitert.**
However, when using the valves in potentially explosive atmospheres, specific safety notes on explosion protection must be observed. Here, Richter has extended their operating manuals to include the supplement „Safety notes for applications in potentially explosive atmospheres based on Directive 2014/34/EU“.

Ergänzender Hinweis: *Supplementary note:*

- **Elektrische/mechanische Antriebe müssen einer eigenen Konformitätsbewertung nach ATEX unterzogen werden.**
Electric/mechanical actuators must undergo a separate conformity assessment.

Kempen, 01.09.2021


Gregor Kleining
Director Global Engineering


Ivo Watermann
ATEX Beauftragter

Herstellererklärung / Manufacturer's Declaration

TA-Luft / German Clean Air Act

Richter Be- und Entlüftungsventile und Überströmventile Richter the aerating and deaerating valves and overflow valves

Hiermit erklären wir, dass die Be- und Entlüftungsventile und Überströmventile der Baureihen
Hereby we declare that the aerating and deaerating valves and overflow valves of the series

GU, GUT, LPV-A, LPV-D

die Anforderung der Leckagerate $L_B (\leq 10^{-4} \text{ mg/s}\cdot\text{m})$ gemäß Ziffer 5.2.6.4 der Technischen Anleitung zur Reinhaltung der Luft (TA-Luft) von 2021 erfüllen.

Grundlage sind die Prüfungen sowie deren Bewertung und Qualifikation nach DIN EN ISO 15848-1 vom TÜV Süd Industrie Service GmbH.

Voraussetzung für die Gültigkeit der Herstellererklärung ist das Beachten und Einhalten der Betriebsanleitung.

meet the requirement of the leakage rate $L_B (\leq 10^{-4} \text{ mg/s}\cdot\text{m})$ according to clause 5.2.6.4 of German Clean Air Act (TA-Luft) of 2021.

This is based on the tests as well as their evaluation and qualification according to DIN EN ISO 15848-1 by TÜV Süd Industrie Service GmbH.

A prerequisite for the validity of the manufacturer's declaration is that the operating instruction manuals are observed and complied with.

Kempen, 10.07.2023

Barbara Wladarz
Managing Director



Gregor Kleining
Director Global Engineering



08.01.2015

Declaration of no objection

Dear Sirs,

The compliance with laws for the industrial safety obligates all commercial enterprises to protect their employees and/or humans and environment against harmful effects while handling dangerous materials.

The laws are such as: the Health and Safety at Work Act (ArbStättV), the Ordinance on Harzadous Substances (GefStoffV, BIOSTOFFV), the procedures for the prevention of accidents as well as regulations to environmental protection, e.g. the Waste Management Law (AbfG) and the Water Resources Act (WHG)

An inspection/repair of Richter products and parts will only take place, if the attached explanation is filled out correctly and completely by authorized and qualified technical personnel and is available.

In principle, radioactively loaded devices sent in, are not accepted.

Despite careful draining and cleaning of the devices, safety precautions should be necessary however, the essential information must be given.

The enclosed declaration of no objection is part of the inspection/repair order. Even if this certificate is available, we reserve the right to reject the acceptance of this order for other reasons.

Best regards

RICHTER CHEMIE-TECHNIK GMBH

Safety Information / Declaration of No Objection Concerning the Contamination of Richter-Pumps, -Valves and Components

1 SCOPE AND PURPOSE

Each entrepreneur (operator) carries the responsibility for the health and safety of his employees. This extends also to the personnel, who implements repairs with the operator or with the contractor.

Enclosed declaration is for the information of the contractor concerning the possible contamination of the pumps, valves and component sent in for repair. On the basis of this information for the contractor is it possible to meet the necessary preventive action during the execution of the repair.

Note: The same regulations apply to repairs **on-site**.

2 PREPARATION OF DISPATCH

Before the dispatch of the aggregates the operator must fill in the following declaration completely and attach it to the shipping documents. The shipping instructions indicated in the respective manual are to be considered, for example:

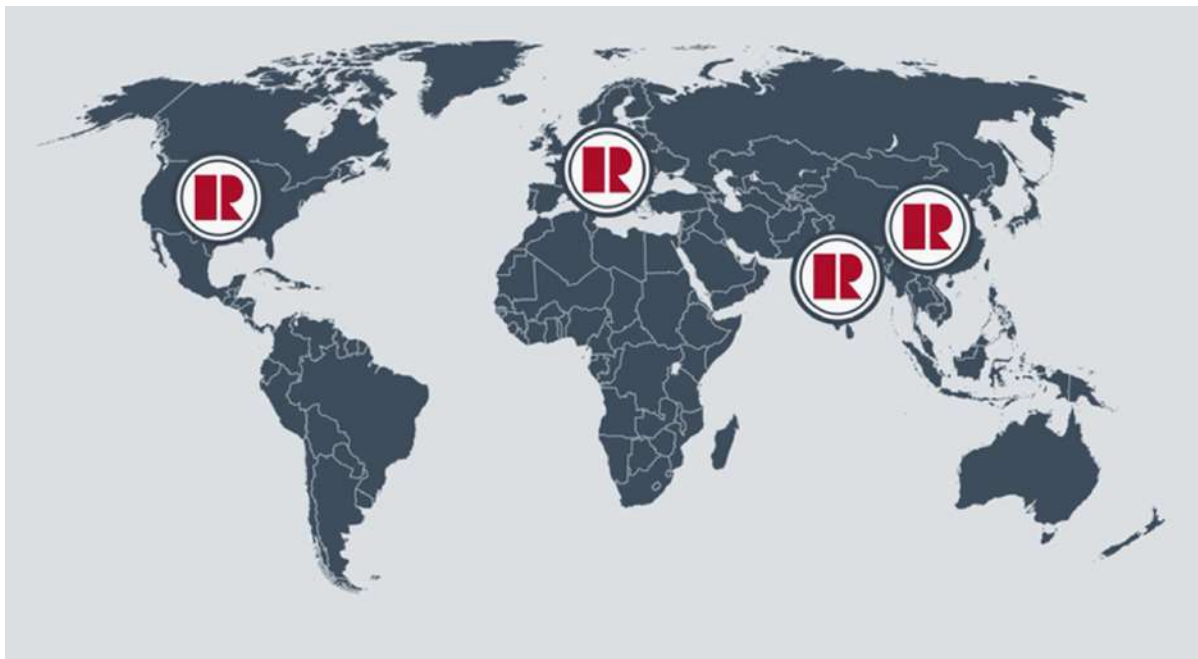
- Discharge of operational liquids
- remove filter inserts
- lock all openings hermetically
- proper packing
- Dispatch in suitable transport container
- Declaration of the contamination fixed **outside!!** on the packing

RICHTER
Process Pumps & Valves

Every aggregate has to have it's own declaration.

Contractor/dep./institute : Street : Postcode, city : Contact person : Phone : Fax : End user :		Reason for transmitting * Please mark the applicable Repair: ☐ subject to fee ☐ Warranty Austausch: ☐ subject to fee ☐ Warranty ☐ Exchange/ Replacement already initiated/received Return: ☐ Leasing ☐ Loan ☐ for credit note																							
A. Details of Richter-product: Classification: _____ Article number: _____ Serial number: _____		Failure description: _____ _____ _____																							
B. Condition of the Richter-product: Was it in operation ? ☐ no ¹⁾ ☐ yes ☐ no Drained (product/operating supply item) ? ☐ no ☐ yes All openings hermetically locked! ☐ no ☐ yes Cleaned ? ☐ no ☐ yes If yes, with which cleaning agent: and with which cleaning method:		Contamination : toxic ☐ no ¹⁾ ☐ yes caustic ☐ no ☐ yes inflammable ☐ no ☐ yes explosive ²⁾ ☐ no ☐ yes mikrobiological ²⁾ ☐ no ☐ yes radioactive ³⁾ ☐ no ☐ yes other pollutant ☐ no ☐ yes																							
¹⁾ if "no", then forward to D. ²⁾ Aggregates, which are contaminated with microbiological or explosive substances, are only accepted with documented evidence of an approved cleaning. ³⁾ Aggregates, which are contaminated with radioactive substances, are not accepted in principle.																									
C. Details of the discharged materials (must be filled out imperatively) 1. With which materials did the aggregate come into contact ? Trade name and/or chemical designation of operational funds and discharged materials, material properties, e.g. as per safety data sheet (e.g. toxic, inflammable, caustic)																									
<table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 30%;">X Trade name:</td> <td>Chemical designation:</td> </tr> <tr><td>a)</td><td></td></tr> <tr><td>b)</td><td></td></tr> <tr><td>c)</td><td></td></tr> <tr><td>d)</td><td></td></tr> </table>		X Trade name:	Chemical designation:	a)		b)		c)		d)		<table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 30%;"></td> <td style="width: 30%; text-align: center;">no</td> <td style="width: 30%; text-align: center;">yes</td> </tr> <tr> <td>2. Are the materials specified above harmful to health ?</td> <td style="text-align: center;">☐</td> <td style="text-align: center;">☐</td> </tr> <tr> <td>3. Dangerous decomposition products during thermal load ?</td> <td style="text-align: center;">☐</td> <td style="text-align: center;">☐</td> </tr> <tr> <td colspan="3">If yes, which ones?</td> </tr> </table>			no	yes	2. Are the materials specified above harmful to health ?	☐	☐	3. Dangerous decomposition products during thermal load ?	☐	☐	If yes, which ones?		
X Trade name:	Chemical designation:																								
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b)																									
c)																									
d)																									
	no	yes																							
2. Are the materials specified above harmful to health ?	☐	☐																							
3. Dangerous decomposition products during thermal load ?	☐	☐																							
If yes, which ones?																									

Company stamp



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Subject to change without notice.
These installation and operating instructions must be kept!

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